



PŘEKLAD

dnr: 17. 12. 2014

PROVEDLIA

2

TLOUŠTĚNÁ MAT.
 NĚKOT. RADIUSY
 PRÁVIV JINÝCH
 DELICA ROZVINU

- 2 -03- 2015

ARCHIV

N2 14/01402

4/10/2019

Material:	S235JR
	following EN10025-2
Blank no:	
Size:	

support

By _____

_____ /
_____ /

11914010908

Approved _____

LASER cutting tolerances				
NCR : min cutting radius without dimensions R = 1 mm unless otherwise specified				
≤ 30	$30 < \leq 120$	$120 < \leq 400$	$400 < \leq 1000$	$1000 <$
$\pm 0,5$	$\pm 0,8$	$\pm 1,0$	$\pm 1,5$	$\pm 2,0$

NOTA :

- Metal sheet thickness : 6 mm
- Roll without dimension : R = 5
- Bend radii : R = 6
- Unfolded length (for info) = 1

[illegible]

X	First angle projection		OK	Following list

General tolerance (Δ) in mm			
Size range		Index	
1-30	120-400	Inspection dia.	C
30-120	400-1000		

	4	50	100	400	900	Number	date
GT	course						Date
L	1	2	2	3	4	Drawn	8/9/96

	1	2	4	6	Checked	11/11/2014
X	Lengths & end angle 1.1 ±GT				Auth'd	11/11/2014
	Tolerance Symbols ISO 1101				Mcheck	11/11/2014

○ roundness	= $\sqrt{2a \cdot Tol}$		
- □ straightness stress	= \sqrt{G}		
○ f concentricity out	= \sqrt{G}		

\equiv	symmetry	= GT
\parallel	parallelism	= GT
\oplus	position	= GT

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Approved _____